

## MOLD-RELEASE COATING SYSTEMS

**ABSTRACT OF THE DISCLOSURE**

A mold-release coating system includes a barrier  
5 coating of a substantially liquid wax material. The wax  
material is deposited onto the mold surface. The wax  
material includes about 7 to about 10 weight percent  
solids. The wax material is permitted to substantially  
dry after deposition onto the mold surface. The mold-  
10 release coating system also includes a release powder  
deposited onto the barrier coating after the wax material  
has been permitted to substantially dry after deposition  
onto the mold surface.